



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-045
Job Sheet 169688



Part No: D3183-045

Job Qty: 75 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Alpine Aerotech LP - Abbotsford (CCANA05)

1640 Threshold Drive Abbotsford, BC, V2T 6H5 Canada ph:(604) 855-1148 fx:(604) 855-1507.

Note: DWG REV C1 IPP A 04.02.18 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	75 Ea		12/21/17	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	75 pcs		12/22/17	0.00	0.73	Small Fab-3		
140	QC	75 pcs		12/22/17	0.00	0.00	QC5		
150	Packaging	75 pcs		12/22/17	0.00	0.00	Packaging3-1		
160	QC21-SA	75 Ea		12/22/17	0.00	0.00	QC21		

Part Op
Descriptions: 130 - Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3183-5	75	119	0	0
	D3183-9	75	108	0	0

5005119 3x
5001690 72x

Part Specifications

Specifications could not be found.

Plex 12/18/17 5:07 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																		
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Description Work Order Deviation			Disposition																																																			
Job No: 169688 Mfg Date: 12/19/17 D3183-045 Start up Operation Change No: _____ Operation: _____ Revision: _____ PART NO: _____ DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			Completed By Lead hand / Supervisor Approval Verification																																																			
			QC / QA Coordinator Approval																																																			
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